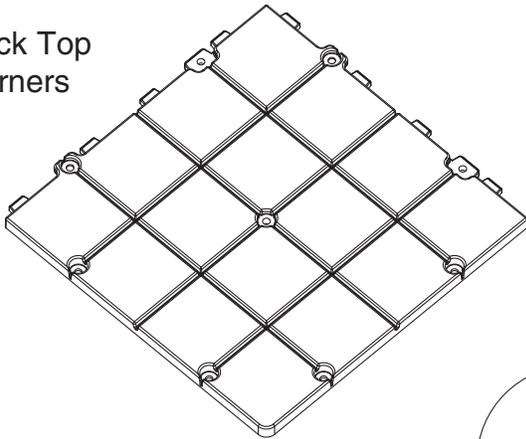# PortSide

RESIN DOCK TOP
ASSEMBLY INSTRUCTIONS   PS 1320
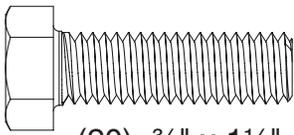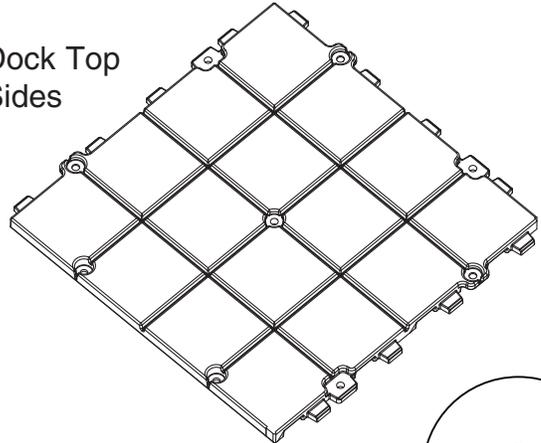
The Resin Dock Top fits all PortSide 4' x 10' Dock Frames.

(4) Dock Top
     Corners

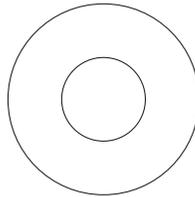(6) Dock Top
     Sides

(20) ⅜" x 1¼"
Hex Bolts

(20) ⅜"
Lock Nuts

(40) ⅜"
Washers
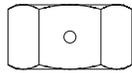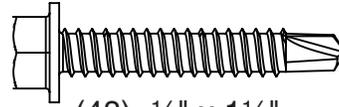
(48) ¼" x 1½"
Self Drilling Hex Screw
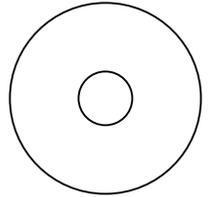
(48) ¼"
Fender Washer

Note: Depending on which frame you are attaching to, some hardware may not be used and some hardware is supplied with your Dock Frame Kit.

Quick Reference Instructions

Complete this step regardless of which frame you have. Then follow the quick reference mounting instructions (back page) specific to the dock frame you are attaching to: Premium PS 1322, Aluminum PS 1505, or Wood PS 1005. For complete assembly instructions, follow the instructions included with your dock frame kit.
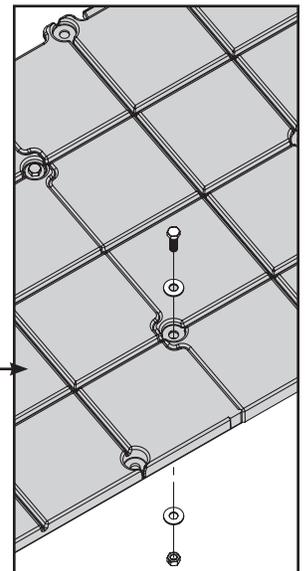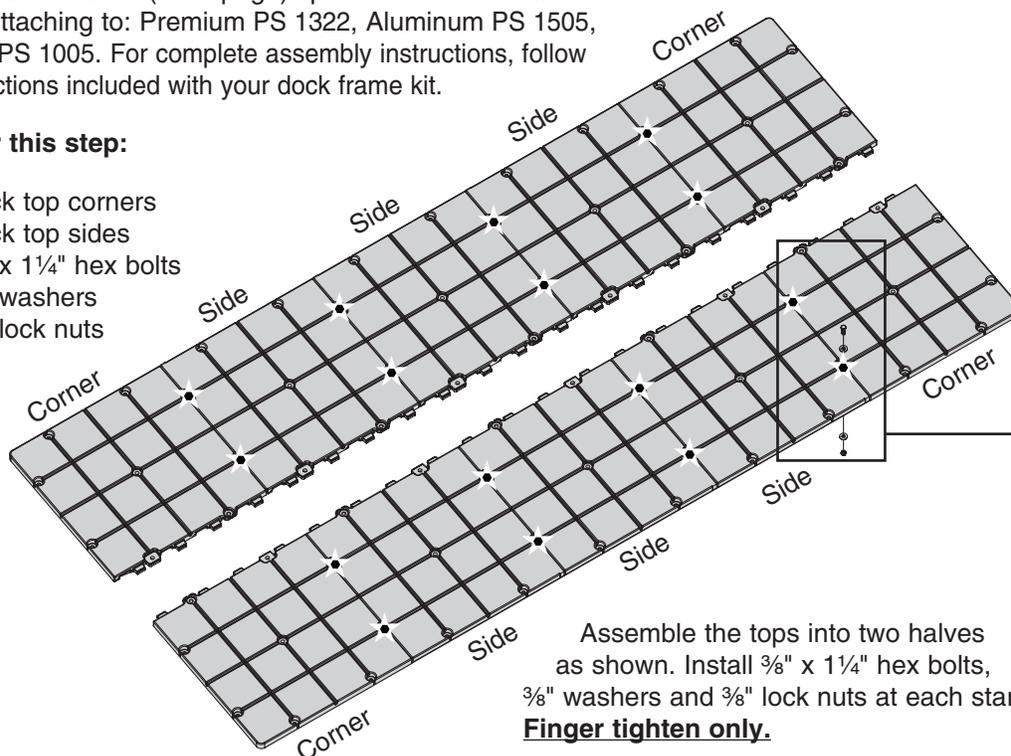
Items for this step:

- (4)   dock top corners
- (6)   dock top sides
- (16) ⅜" x 1¼" hex bolts
- (32) ⅜" washers
- (16) ⅜" lock nuts

Corner

Side

Side

Side

Side

Corner

Corner

Side

Side

Side

Side

Corner

Assemble the tops into two halves
as shown. Install ⅜" x 1¼" hex bolts,
⅜" washers and ⅜" lock nuts at each starred location.
Finger tighten only.

Premium 4' x 10' Dock Frame (PS 1322) - Quick Reference Mounting Instructions

Mounting hardware is supplied with the Premium Dock Frame (PS 1322). Refer to the instructions included with your dock frame kit.

Once Dock Top is secured to frame, completely tighten all hex bolts from previous step. Then slightly loosen these bolts/nuts (⅓"-½" of a turn) to allow for some expansion and contraction of Dock Top sections.
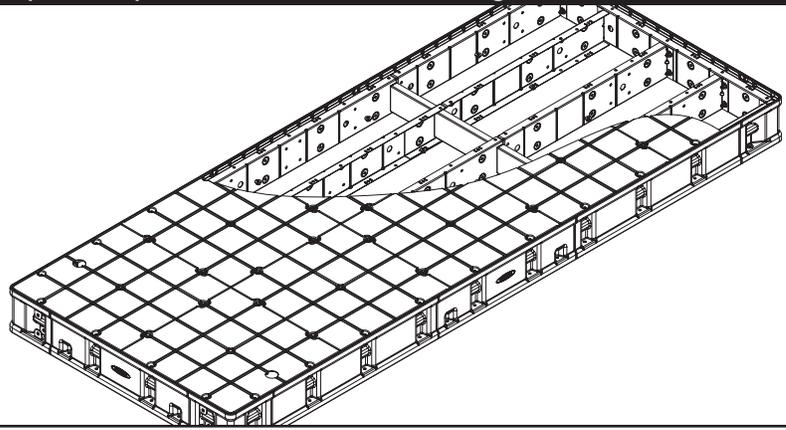
Aluminum 4' x 10' Dock Frame (PS 1505) - Quick Reference Mounting Instructions

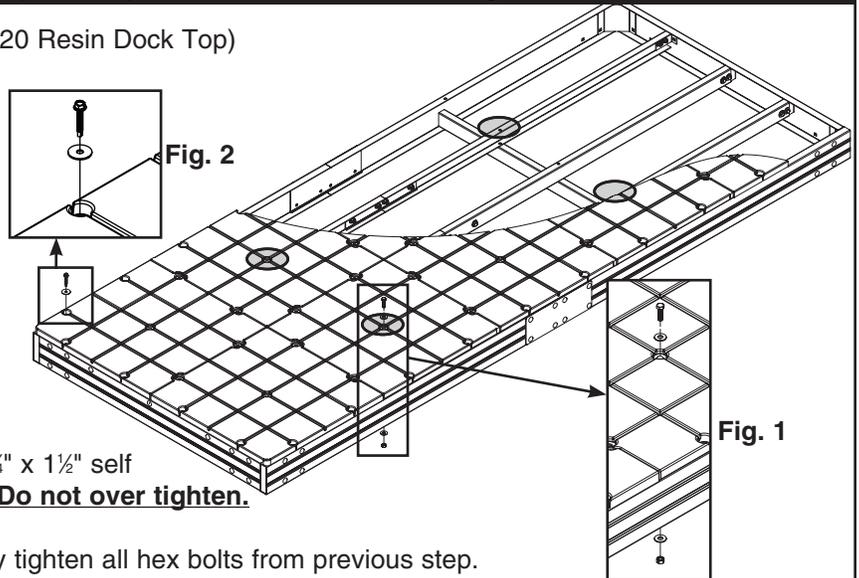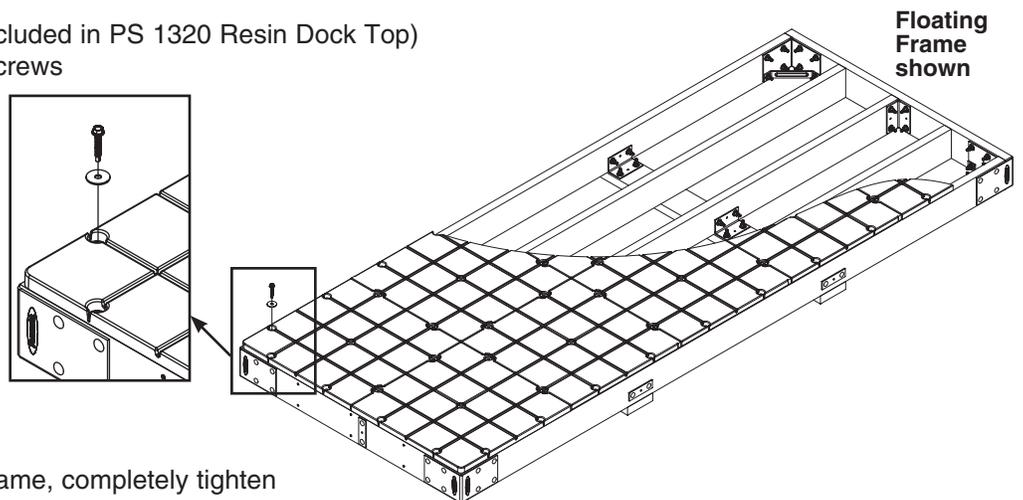Mounting hardware needed: (included in PS 1320 Resin Dock Top)
(4) ⅜" x 1¼" hex bolts
(8) ⅜" flat washers
(4) ⅜" lock nuts
(44) ¼" x 1½" self drilling hex screws
(44) ¼" fender washers

Position the two assembled halves together and center on the frame as shown.

Finger tighten ⅜" x 1¼" hex bolts, ⅜" flat washers, and ⅜" lock nuts at each circled location. **Fig. 1**

Beginning with the exterior holes, secure with ¼" x 1½" self drilling hex screws and fender washers. **Fig. 2** <u>**Do not over tighten.**</u>

Once Dock Top is secured to frame, completely tighten all hex bolts from previous step. Then slightly loosen these bolts/nuts (⅓-½ of a turn) to allow for some expansion and contraction of Dock Top sections.

Fig. 2

Fig. 1

Wood 4' x 10' Dock Frame (PS 1005) - Quick Reference Mounting Instructions

Floating Frame shown

Mounting hardware needed: (included in PS 1320 Resin Dock Top)
(48) ¼" x 1½" self drilling hex screws
(48) ¼" fender washers

Position the two assembled halves together and center on the frame as shown.

Beginning with the exterior holes, secure with ¼" x 1½" self drilling hex screws and fender washers. <u>**Do not over tighten.**</u>

Once Dock Top is secured to frame, completely tighten all hex bolts from previous step. Then slightly loosen these bolts/nuts (⅓-½ of a turn) to allow for some expansion and contraction of Dock Top sections.